



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3245-13
Job Sheet 170072



Part No: D3245-13

Job Qty: 16 ea

Part Name: Gasket 9.50



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/9/18

Job Tracking No:

Due Date: 1/12/18

Created By: Jason Leroux

Type: SOLD

Description:

Customer: Transport Canada (CTRAN06)

Accounts Payable, Unit AFFA, 330 Sparks Street Ottawa, ON, K1V 0N5 Canada ph:(613) 998-3145

Note: DWG REV D SHEET 7 IPP B 04.12.06 Made in-house KJ/JLM IPP Rev:C ecn 1052/water jet 07-11-05 DD
verified by:EC IPP Rev:D 12.11.07 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		1/11/18	0.00	0.00	Start Up Waterjet		DL 18/01/09
100	Waterjet	16 pcs		1/12/18	0.00	2.00	Waterjet1		DL 18/01/09
110	QC	16 pcs		1/12/18	0.00	0.00	QC2 Waterjet-1		DL 18/01/09
120	QC	16 pcs		1/12/18	0.00	0.00	QC8-2		
130	Packaging	16 pcs		1/12/18	0.00	0.00	Packaging3	SP JLM	JAN 15 2018
140	QC21-SA	16 Ea		1/12/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - 1-Cut as per Dwg D3245

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3245	1	62	0	0

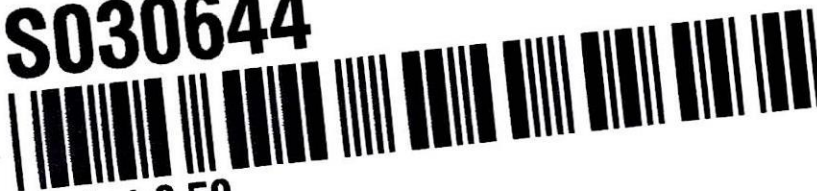
Part Specifications

Specifications could not be found.

Plex 1/9/18 9:23 AM dart.leroux.jason

DART
AEROSPACE

S030644



Gasket 9.50

PART NO:
Revision:
Operation:
Change No:

D3245 - 13

Start up Operation

Mfg Date: 01/10/18
Job No: 170072

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3245 Revision: Gasket														
140	QC21-SA SF	S030643	170072	0 sf	0	132665	Start Up Waterjet		Stock	1/10/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3245-13 Revision: Gasket 9.50														
140	QC21-SA	S030644	170072	18 Ea	0	S030644	ST028		Stock	1/10/2018	Issue Container			
Operation Totals:		1		18	0									
Part Totals:		1		18	0									
Totals:		2		18	0									

Plex 1/16/2018 10:20 AM Dart.Poulin.Mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					